

UPCERA



# REALISM

## GLAZE GLAZE PASTE

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Reliable Materials Expert

# Realism Glaze Paste

Realism stain and glaze paste kit has a wide range of colors and ideal for all ceramics. Its simple operation can help complete the stain and glaze progress fast and achieve the nature tooth results.



Optimized for

- Zirconia and Lithium Disilicate

**BASIC**



**INCISAL**



**FOSSA**



**EFFECT**



**GINGIVAL**



**GLAZE**



## Specification

**Stain & Glaze Paste Kit** (offers a better aesthetic experience with all colors)



**Stain & Glaze Paste Basic Kit** (meets basic needs with 7 colors)



## Firing Program

For less than three units bridges or crowns

Initial temperature (°C)	Preheating time (min)	Drying time (min)	Heating rate (°C/min)	Firing temperature (°C)	Holding time (min)	Cooling rate (°C/min)	Open temperature (°C)
500	4:00	4:00	45	760-830	1:00	45	500

For more than three units bridges

Initial temperature (°C)	Preheating time (min)	Drying time (min)	Heating rate (°C/min)	Firing temperature (°C)	Holding time (min)	Cooling rate (°C/min)	Open temperature (°C)
400	4:00	4:00	30	760-830	1:00	30	400

**Notes:**

- The heating rate and cooling rate are determined by the unit number of restorations. The more restoration units there are, the lower both the heating and cooling rates will be. Otherwise, there is an increased risk of hidden cracks and fractures in the long span bridge.
- The secondary firing temperature should be reduced by 10C.
- The porcelain furnace should undergo regular maintenance, and temperature calibration to ensure a reasonable firing temperature. (There is a variance between the actual temperature and the setting temperature in the porcelain furnace with prolonged use.)

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